

Andrew Powder Roll Concentrate is a powder concentrate for use in the production of white, soft rolls.

RECIPE	kg	lb	oz	MAKE UP INSTRUCTIONS
Andrew Powder Roll Concentrate	1.6	3	8	<ul style="list-style-type: none"> Mixing Time: Conventional Mixer – 15-20 minutes on slow speed Spiral Mixer – 2 minutes on slow speed and 6 minutes on fast speed High Speed Mixer – 2 1/2-3 minutes (11 watt hours per kg of dough) Use water tempered to give a final dough temperature of 27°C (80°F) Prove at 40°C (104°F) 85% R.H. for approx 50-60 minutes For a 60g (2oz) unit, bake at 250-260°C (480-500°F) for approx 10-12 minutes
Bread Flour	16.0	35	3	
Yeast (approx)	0.5	1	8	
Water	8.5	18Pts		
Total	26.6	57	19	

Please note:

Every care has been taken to ensure that the information detailed on this sheet is correct at the time of issue. However, your recipe, other ingredients and processing are outside our control. Therefore, we advise that you carry out prudent trials to check the product makes goods of a satisfactory quality and complies with current legislation.